



2021+ Cadillac Escalade, Chevy Suburban, Tahoe Installation Instructions



Manufacturer limited-warranty covers material defects on new & never installed parts. Customer is responsible for installation, usage, and replacement part costs. Caution against blind spots during parking. Avoid curbs and compression to flaps. **Ensure sufficient exhaust, wheel, suspension clearances.**

INSTALLATION QUESTION? FOR REPLACEMENT PART QUOTES, SUBMIT ORDER RECEIPT OR VEHICLE PHOTO to rallyarmor.com/support

Recommended Tools Low-profile offset, ratcheting, flat & Phillips screwdrivers, 10mm & 11mm wrenches, pick, isopropyl alcohol, razor. **Install on even surface. Use hand tools, not powered. AVOID OVERTIGHTENING HARDWARE.**

ABOUT OUR STANDARD IN MUD FLAPS Polyurethane is a high grade plastic that may have superficial surface marks that blend into the material over time. These **visual variations** do not affect construction or performance.

MUD FLAP KIT PN	MF154	PART DESCRIPTION	QUANTITY
MF154-LF		LEFT FRONT	1
MF154-RF		RIGHT FRONT	1
MF154-LR		LEFT REAR	1
MF154-RR		RIGHT REAR	1
BRACKET KIT PN	BMF154		
BMF116-LR or BMF116-1		BRACKET LEFT REAR	1
BMF116-RR or BMF116-2		BRACKET RIGHT REAR	1
BMF154-1		BRACKET FRONT	2
BMF154-2		BRACKET REAR 2	2
HARDWARE KIT PN	HMF154		
.5SP		SPACER	2
1.5SS		SCREW	4
1.5SS#8		THIN SCREW	4
BLKNUT		NUT	8
HXBLT		BOLT	8
INS7		INSERT	4
ORCLP		CLIP	4
SMF29-1		FOAM SPACER	4
SMWASH		WASHER	24
SSLNUT		LOCK NUT	2

Do not fully tighten fasteners until mud flaps are completely aligned to vehicle.



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FRONT FLAP To access interior wheel well, turn steering wheel towards installation side.

Mount Rally Armor logo printed side of flap facing rear bumper.

Parts x 1 Flap → 1 x BMF154-1; 2 x INS7; 2 x 1.5SS; 1 x BLKNUT; 1 x HXBLT; 1 x SMF29-1 (ESV ONLY); 4 x SMWASH

IMAGE A Remove factory fasteners 1 - 3.

IMAGE B Temporarily move liner aside. Slightly move front rocker portion to access interior fasteners.

IMAGE C Working behind liner, use pliers to compress factory fastener tabs from mounts 1 & 2 and remove.

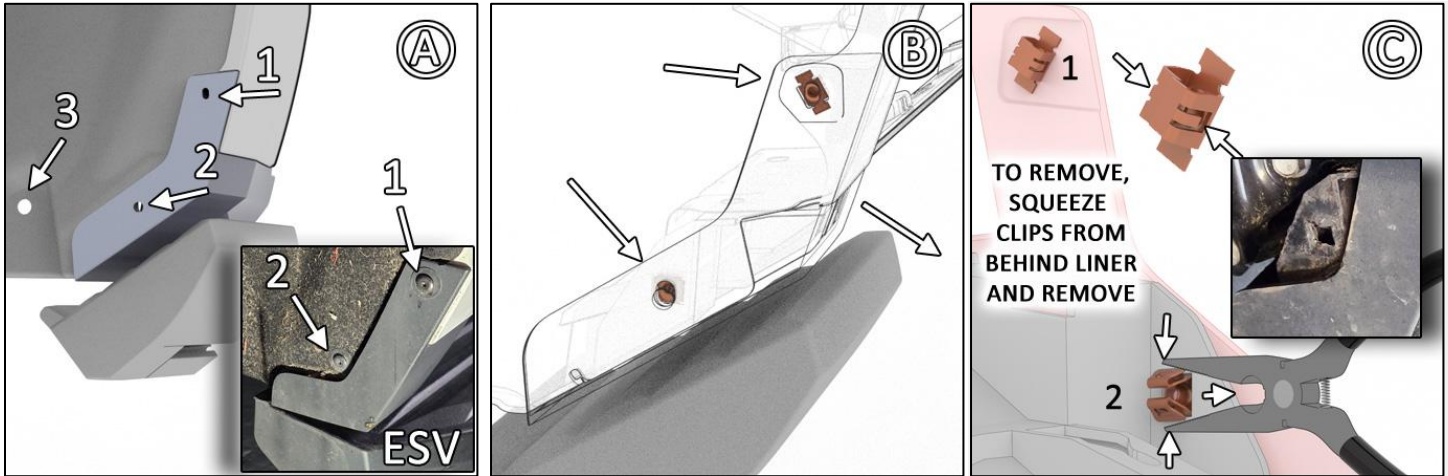
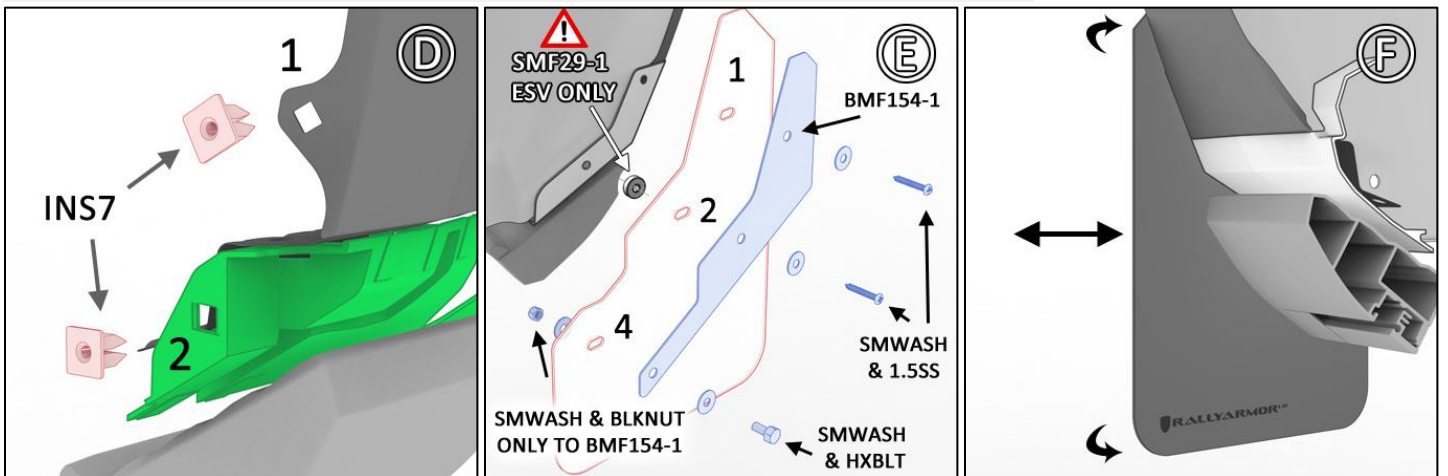


IMAGE D Install INS7 into mounts 1 & 2. Replace liner and rocker. Reinstall factory fastener 3.

IMAGES E/F Position flap against liner and BMF154-1 **OVER** flap-side facing **TIRE**. Install SMWASH & 1.5SS into BMF154-1 mounts 1 & 2. **ESV only** – Dab alcohol over **SMF29-1*** paper film side, then remove. Wipe liner mount 2 clean, then adhere SMF29-1 over it. Install SMWASH & HXBLT into BMF154-1 & flap mount 4 (not into vehicle) and SMWASH & BLKNUT (not onto vehicle) on reverse side flap mount 4. Align flap to vehicle before hand-tightening washers flush to flap. If added tire clearance is needed, slightly bend inner portion of BMF154-1 back.

***SEE HOW TO REMOVE PAPER FILM FROM FOAM** <http://www.rallyarmor.com/foam>





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REAR FLAP Parts x 1 Flap → 1 x BMF116-LR(1)/RR(2); 1 x BMF154-2; 1 x .5SP; 2 x 1.5SS#8; 3 x BLKNUT; 3 x HXBLT; 2 x ORCLP; 8 x SMWASH; 1 x SMF29-1; 1 x SSLNUT

Mount Rally Armor logo printed side of flap facing rear bumper.

IMAGE G Remove factory fasteners 1 & 2. Temporarily remove under-vehicle fastener 3. Move liner away.

IMAGES H/I. Use flat screwdriver to lift inner edge of factory clips 1 & 2, unlock and remove from bumper. Install ORCLP over mounts 1 & 2.

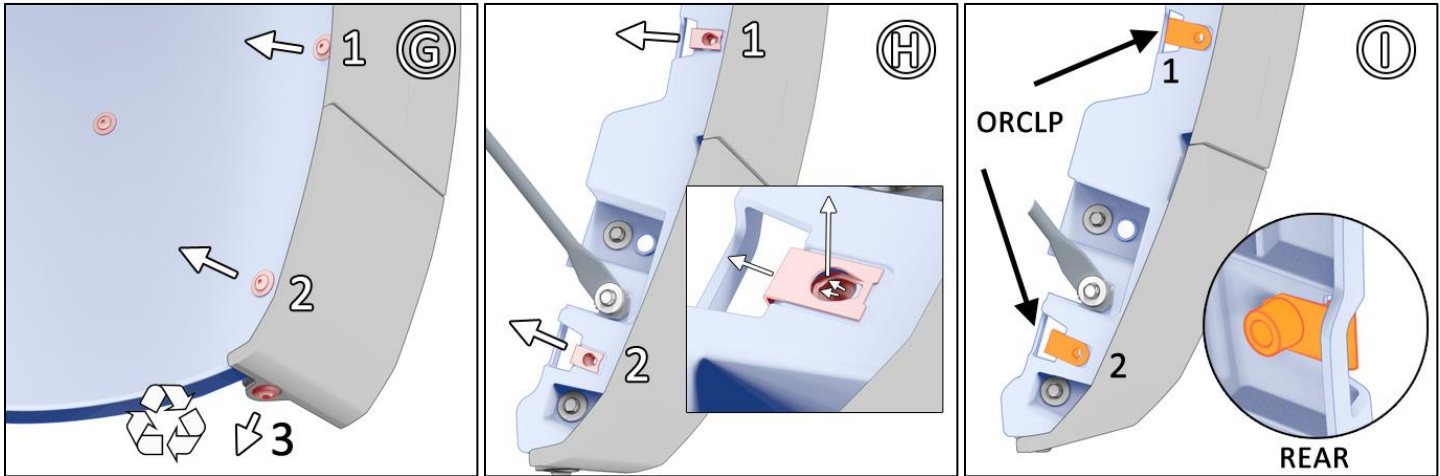
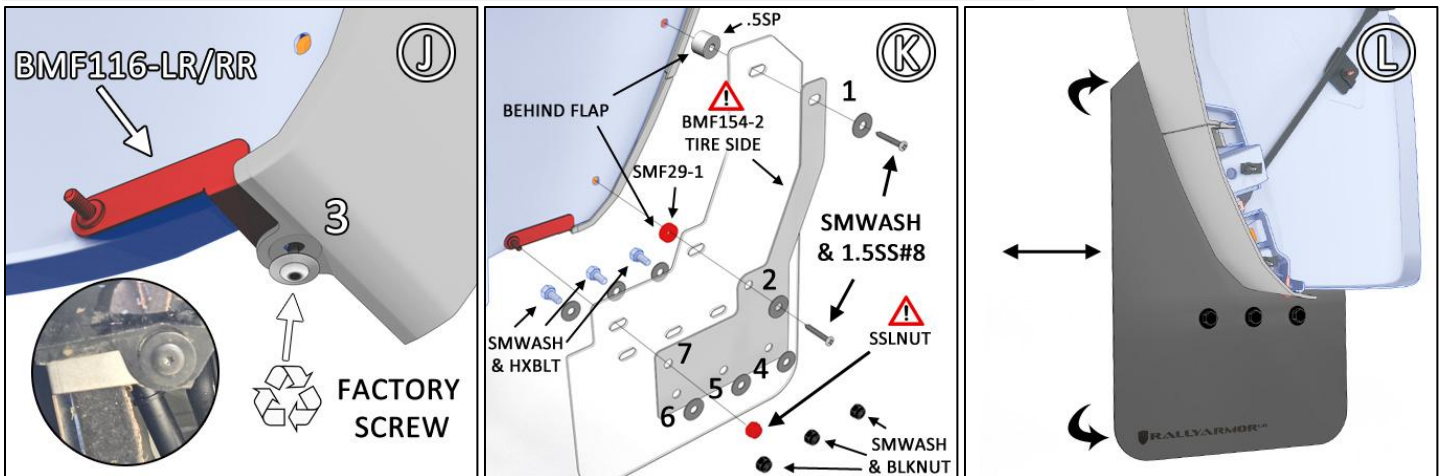


IMAGE J Install BMF116-LR(1)/RR(2) BETWEEN liner & bumper cover. Reinstall factory fastener 3 into mount 3.

IMAGES K/L Wipe liner mount 2 clean before adhering **SMF29-1*** over it. Place flap against liner and BMF154-2 **OVER** flap-side facing **TIRE**. Install SMWASH & 1.5SS#8 into mount 2. Place .5SP over liner mount 1 (sits between liner & flap), then install SMWASH & 1.5SS#8 into mount 1. Fasten SSLNUT onto mount 7. Fasten SMWASH & BLKNUT into BMF154-2 & flap mounts 4, 5 & 6 and SMWASH & HXBLT on reverse side of mounts 4, 5 & 6. Align flap to vehicle before hand-tightening washers flush to flap.

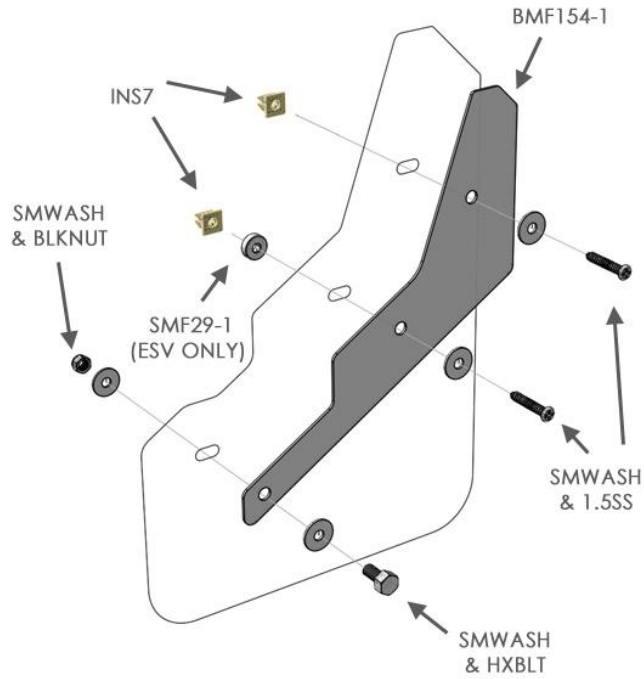
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FRONT



REAR

